

Change caster fork on Panthera X

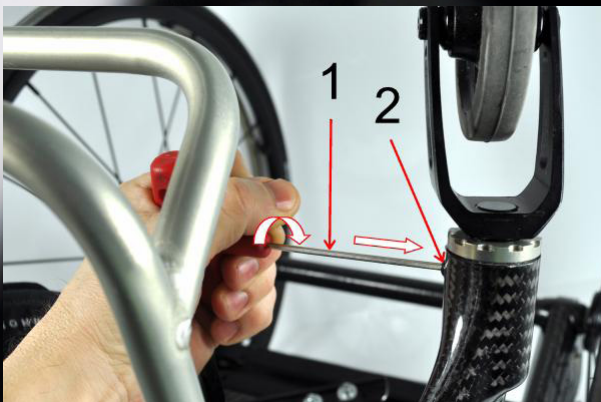


Disassemble



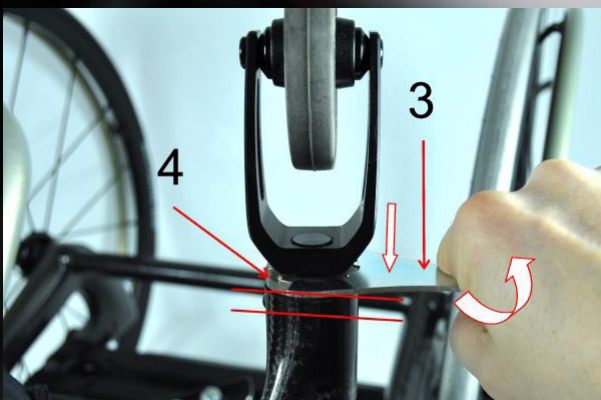
You need these tools to change the caster fork on Panthera X.

- 1) Special tool for castor fork, included in the Panthera X tool box.
- 2) Allen key 2,5 mm or later versions, Torx T20 key
- 3) Thread locking - low strength (Loctite or use other similar low-strength thread locking)



Loosen the M4 screw (2) with the Allen key 2,5 mm or the torx T20 key (1).

IMPORTANT! Make sure the allen key or the Torx key (1) is fully entered into the screw (2) and keep the pressure. The screw is secured with Loctite and you need to make a quick and distinct anti-clock wise turn with the tool (1), to make the screw (2)



Place the special tool (3), included in the Panthera X tool box, on the "nut-lock"(4).

IMPORTANT! Make sure that all slits are in the right position and that the tool (3) is kept parallel to the nut-lock (4) when making a distinct anti-clock wise turn. Be careful not to damage the slits on the nut-lock.

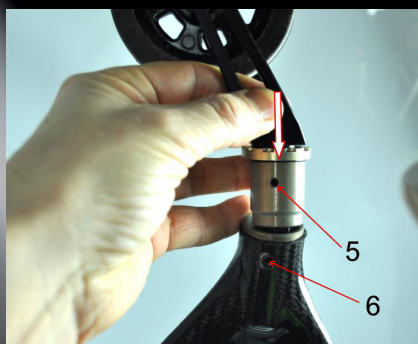


Remove the castor fork from the wheelchair.



Assemble

Before assemble, put a small amount of low-strength thread locking on the threads.



Enter the castor fork into the chassis. Align the holes (5 and 6).

Mount and tighten the M4 screw slightly

Tighten the nut-lock fully.

Tighten the M4 screw fully.