page 1/1

Instructions for assembly Push bar 36 on the S2 or U2

Assembly:

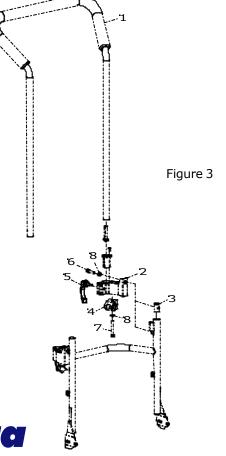
- 1. Start with the chair. Loosen the back upholstery and remove the end plugs on the upper part of the backrest frame (figure 1).
- 2. Place the chair on its side. Insert the locking block (3) into the backrest frame. Adjust the locking block so that the holes are aligned with the holes in the backrest frame.
- 3. Then take the push handle mounting (2) and the short bolt (6) with a washer (8). Insert the bolt into the mounting and screw the bolt into the locking block positioned on the backrest tubing (figure 2). Tighten the bolt slightly. You can now replace the end plug in the backrest frame.
- 4. Place the hinge clamp (4) round the backrest frame bar and insert the long screw (7) with the washer (8) through the clamp and the push handle mounting (2). Tighten slightly.
- 5. Assemble the push bar (1) in the mounting by pushing in the 'button' on the lower part of the bar and inserting it in the mounting. Adjust using the push bar so that the mounting is straight.
- 6. Now tighten the first bolt (6) securely (figure 2) and then the second bolt (7).
- 7. Tighten the quick lock (5) so that the handle is securely attached.



Figure 1



Figure 2



Panthera Production AB Gunnebogatan 26, 163 53 Spånga, Sweden Tel: +46 (8) 761 50 40 Fax: +46 (8) 621 08 10 panthera@panthera.se www.panthera.se